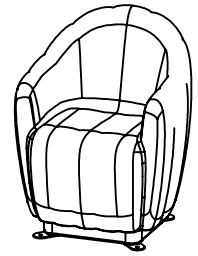




**Ripple Chair
Bolt Down
Assembly Instructions (Internal Use)**
Model Numbers:
RP08-XXX-MXXX-B; RP09-XXX-MXXX-B
RP10-XXX-MXXX-B; RP11-XXX-MXXX-B
RP15-XXX-MXXX-B; RP40-XXX-MXXX-B

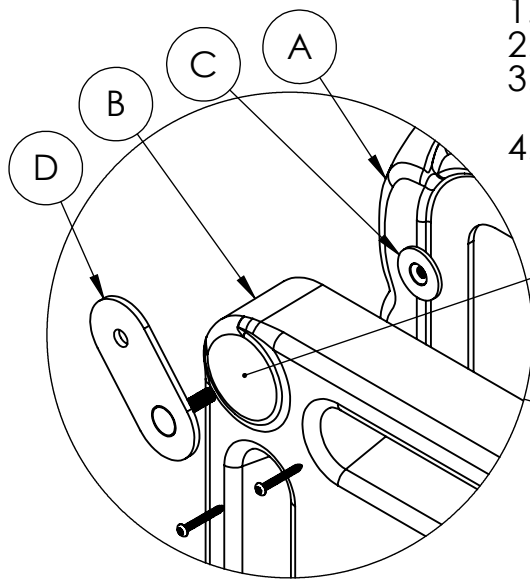


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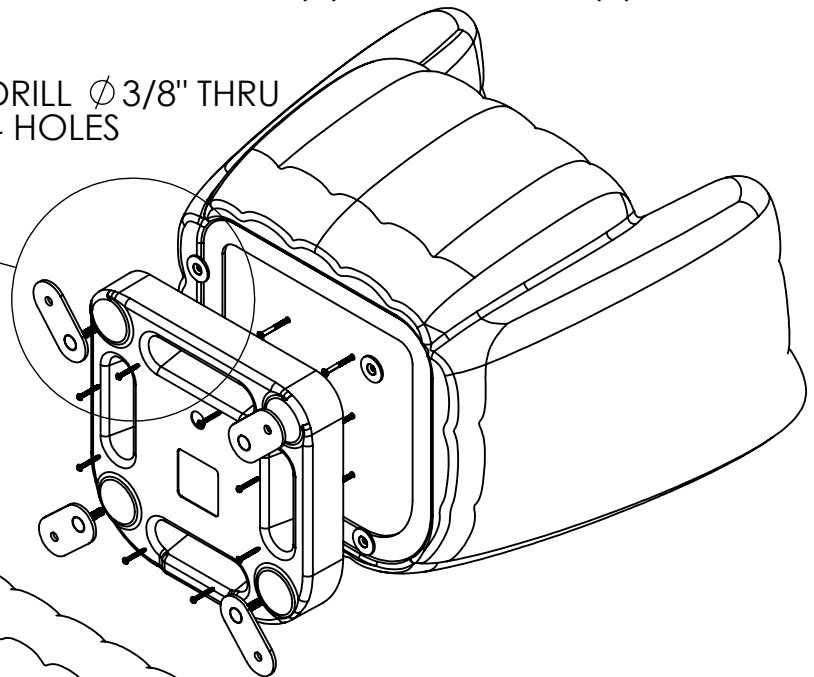
Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900.
Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.

Parts List				Tools Needed
ITEM	QTY.	PART NUMBER	DESCRIPTION	
A	1	RPXX-XXX	Ripple Chair	Low RPM Variable Speed Drill
B	1	RPXXB-MXXX	Ripple, Plinth Molded Base	Pin in Torx Bit, T-25
C	4	026-008	Nut/Washer Assembly, 3/8"-16, Zinc, Thd. Lk.	
D	4	029-044-03	Plate, Bolt Down, Bengal Silver	
E	(12)	021-144	Screw, #10-16 X 1.5"L, BH, P-in-T T-25, Blk. Ox.	

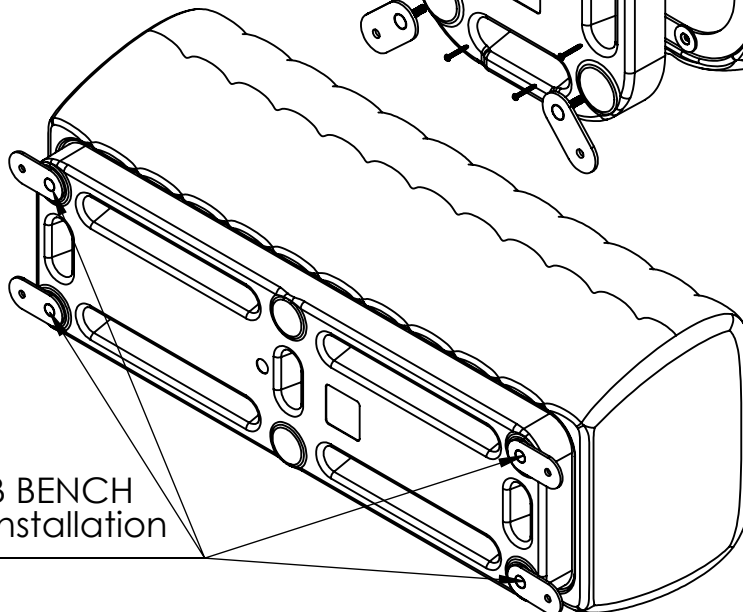
1. Unscrew all Screws (E) and remove Molded Base(B)
2. Drill 4 holes $\phi 3/8"$ in the middle as shown.
3. Install Bolt Down Plate (D) and secure with Nut/Washer(C)
4. Install the Mold Base(B), reuse Screws (E).



DRILL $\phi 3/8"$ THRU
4 HOLES



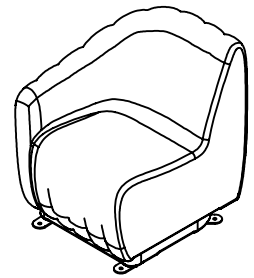
RP15-XXX-MXXX-B BENCH
Bolt Down Plate Installation
Pattern





Ripple Chair Bolt Down Assembly Instructions (For Internal use)

Model Number
RP12L-XXX-MXXX-B
RP12R-XXX-MXXX-B



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Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900. Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.

Parts List				Tools Needed
ITEM	QTY.	PART NUMBER	DESCRIPTION	
A	1	RPXXL-XXX/RPXXR-XXX	Ripple One Arm Chair	Low RPM Variable Speed Drill
B	1	RPXXB-MXXX	Ripple, Plinth Molded Base	Pin in Torx Bit, T-25
C	4	026-008	Nut/Washer Assembly, 3/8"-16, Zinc, Thd. Lk.	Pin in Torx Bit, T-20
D	4	029-044-03	Plate, Bolt Down, Bengal Silver	
E	(12)	021-144	Screw, #10-16 X 1.5"L, BH, P-in-T T-25, Blk. Ox.	
F	4	022-016	Screw, #8-18 X 1.0"L, BH, P-in-T T-20, SST	
G	2	029-155	Glide ϕ 2.5", Ganging	

1. Unscrew all Screws (E) and remove Molded Base(B)
2. Install **two** Glides (G) on Arm Side of the chair with screws(F)
3. Drill ϕ 3/8" thru holes: two thru the glides and two in the middle of boss as shown.
4. Install Bolt Down Plate (D) and secure with Nut/Washer(C)
5. Install the Mold Base(B), reuse Screws (E).

